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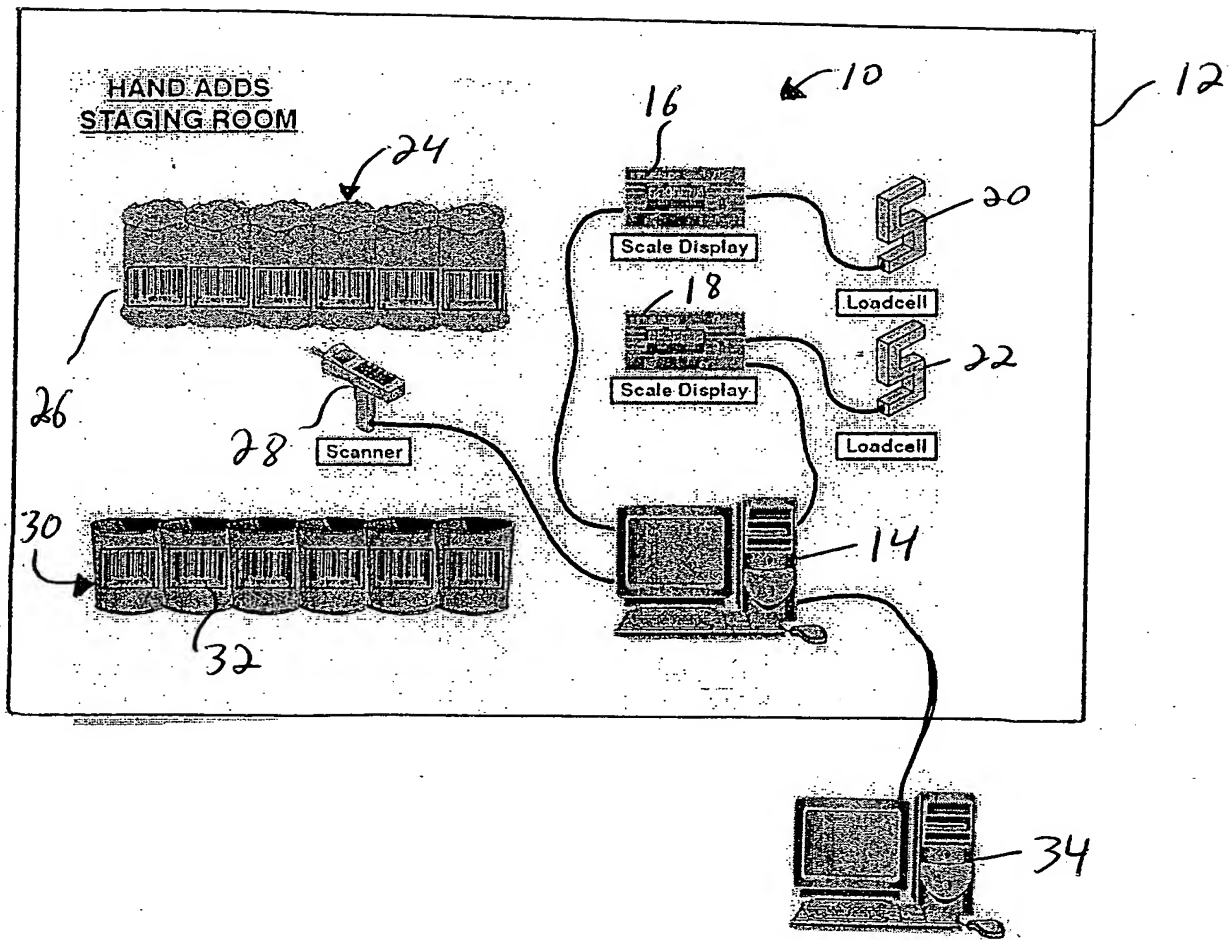
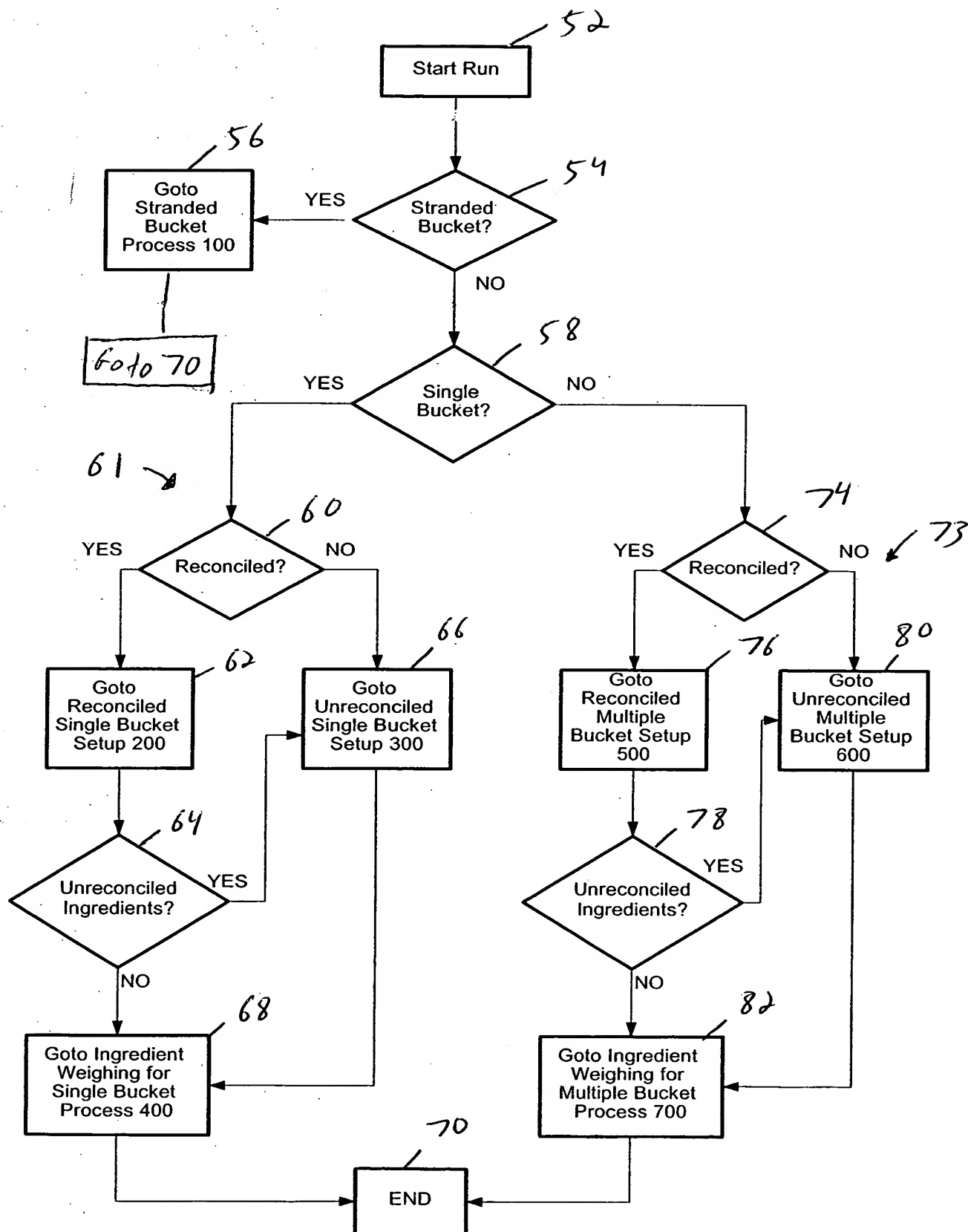


Fig. 1

FIG. 2



100

753A

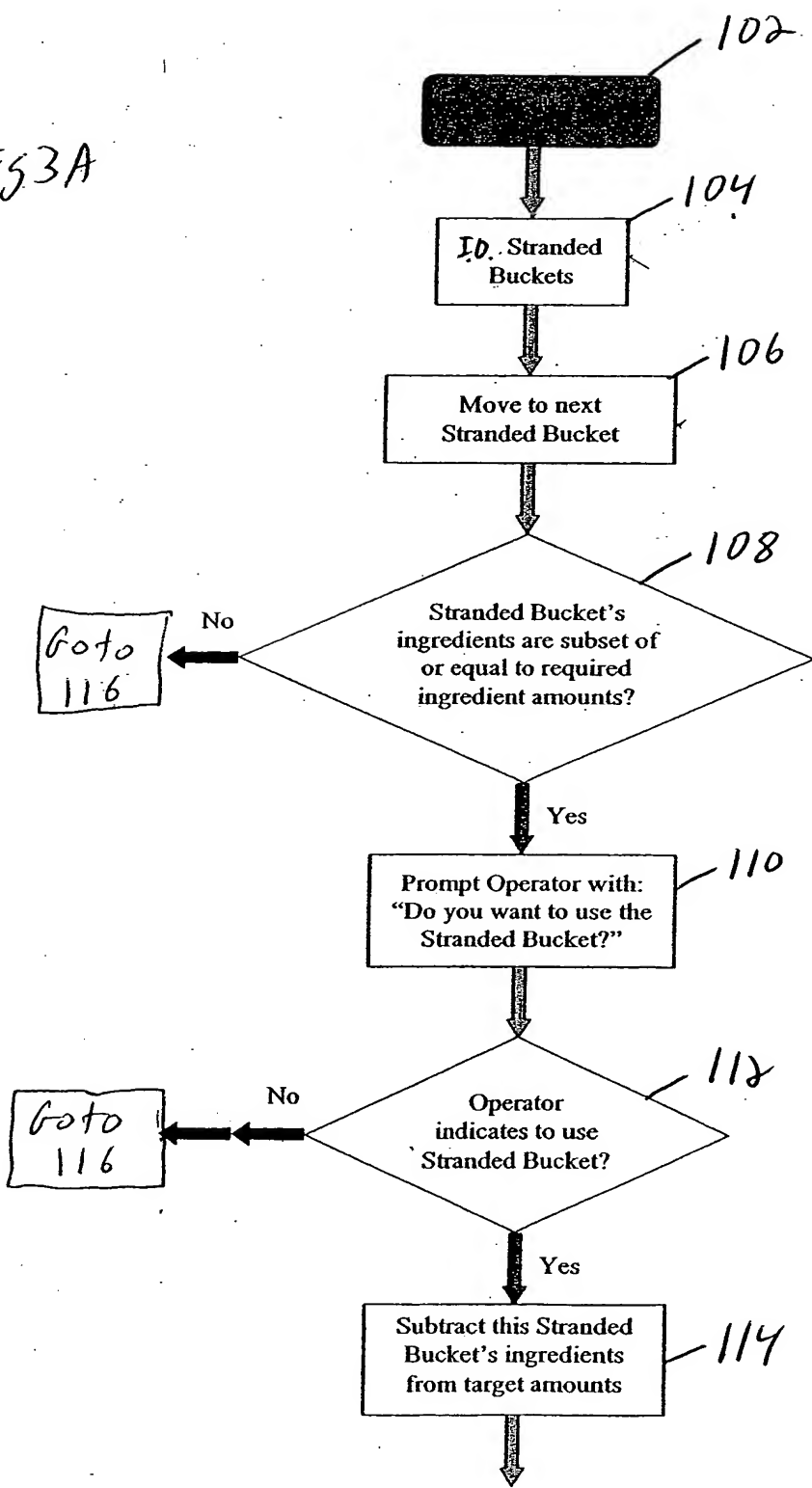
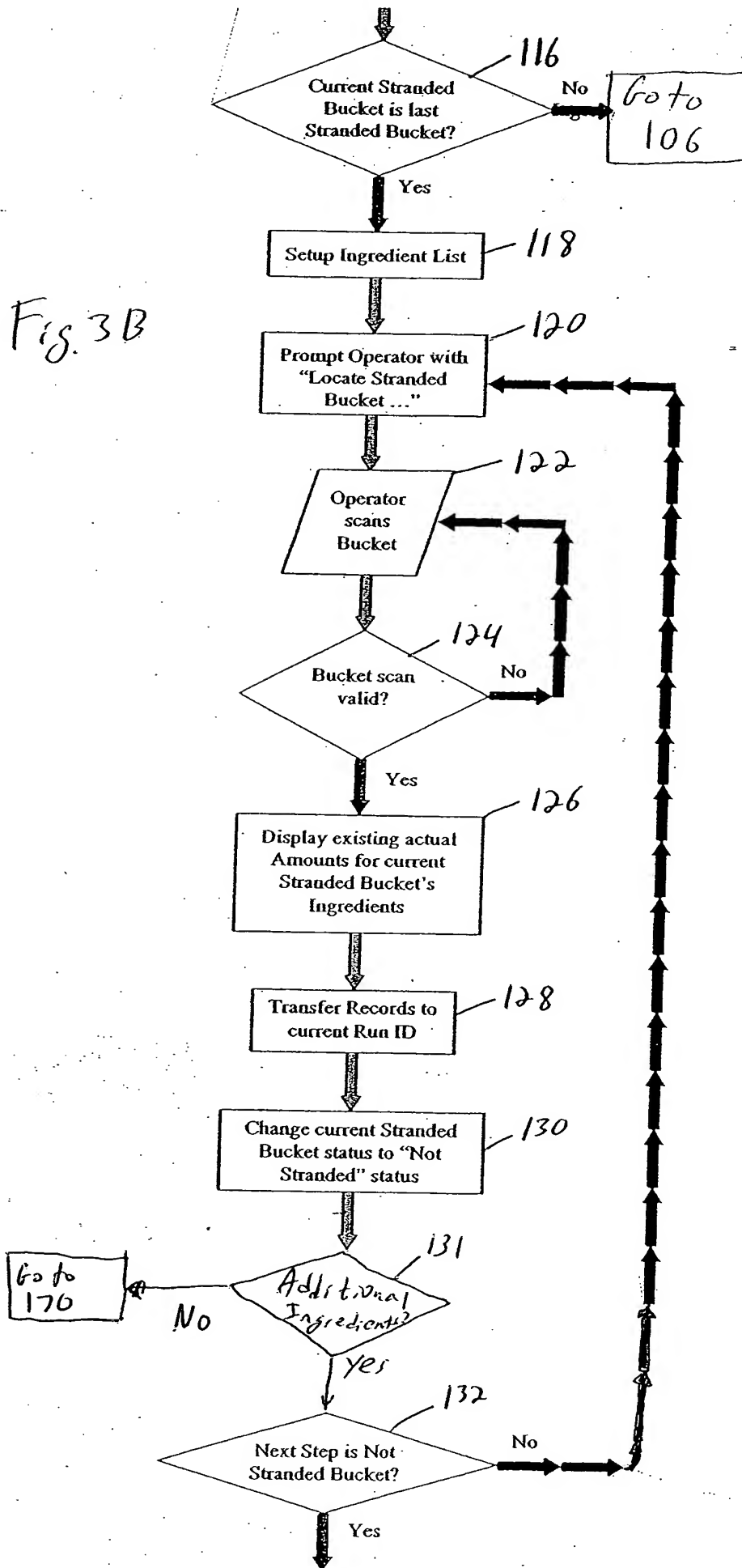


Fig. 3B



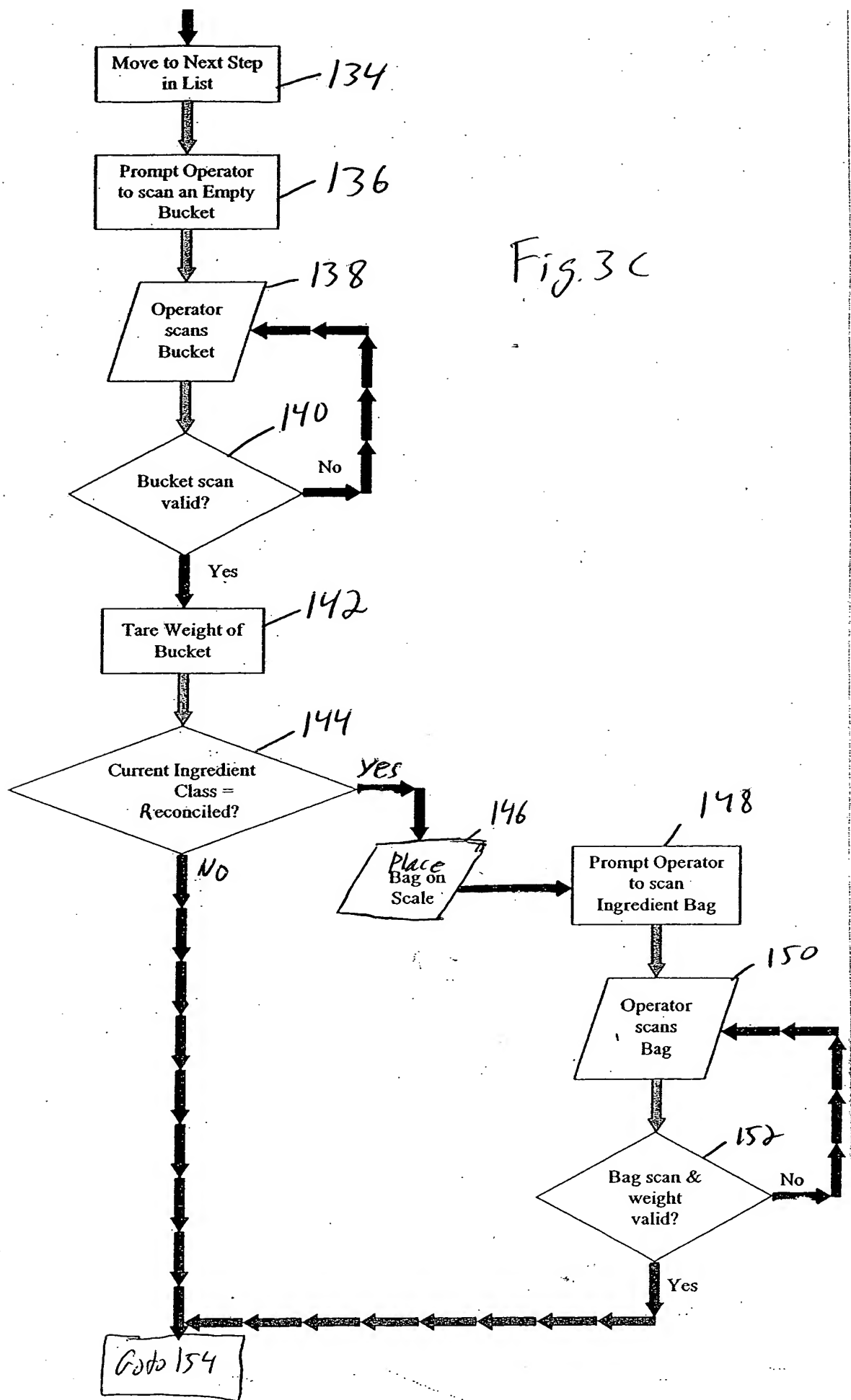
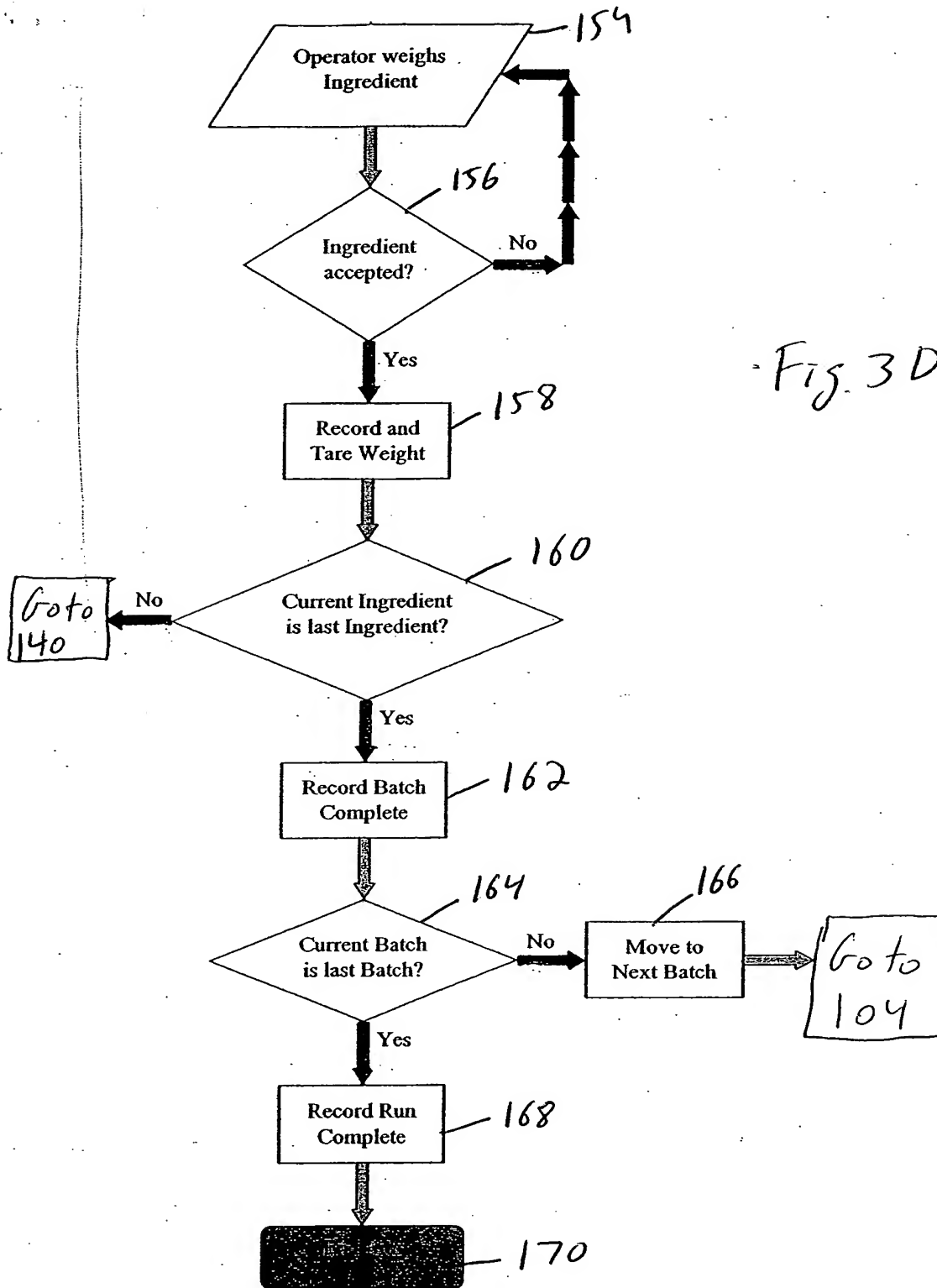


Fig. 3D



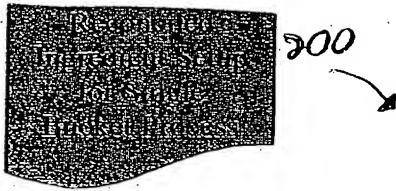


Fig. 4A

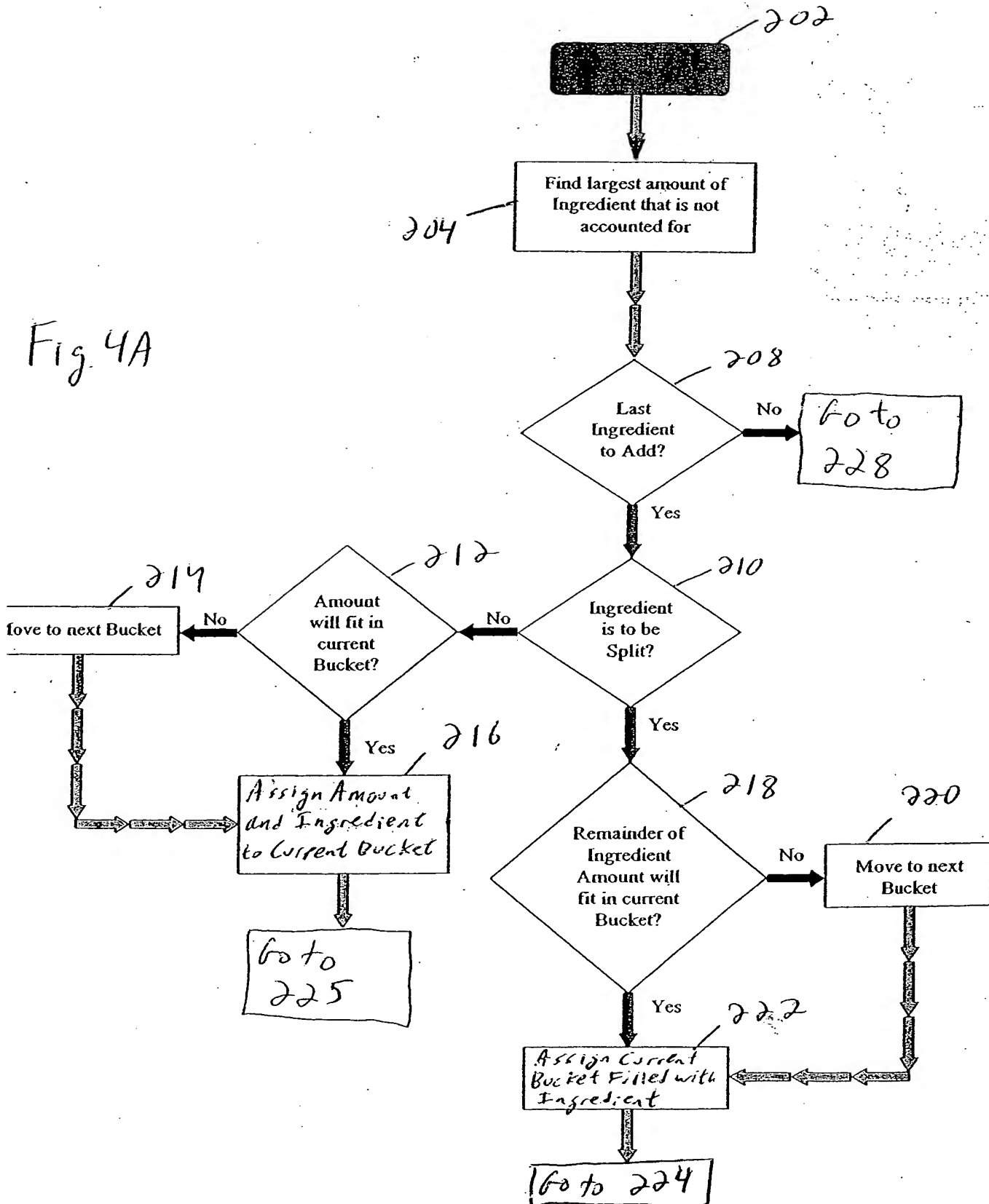
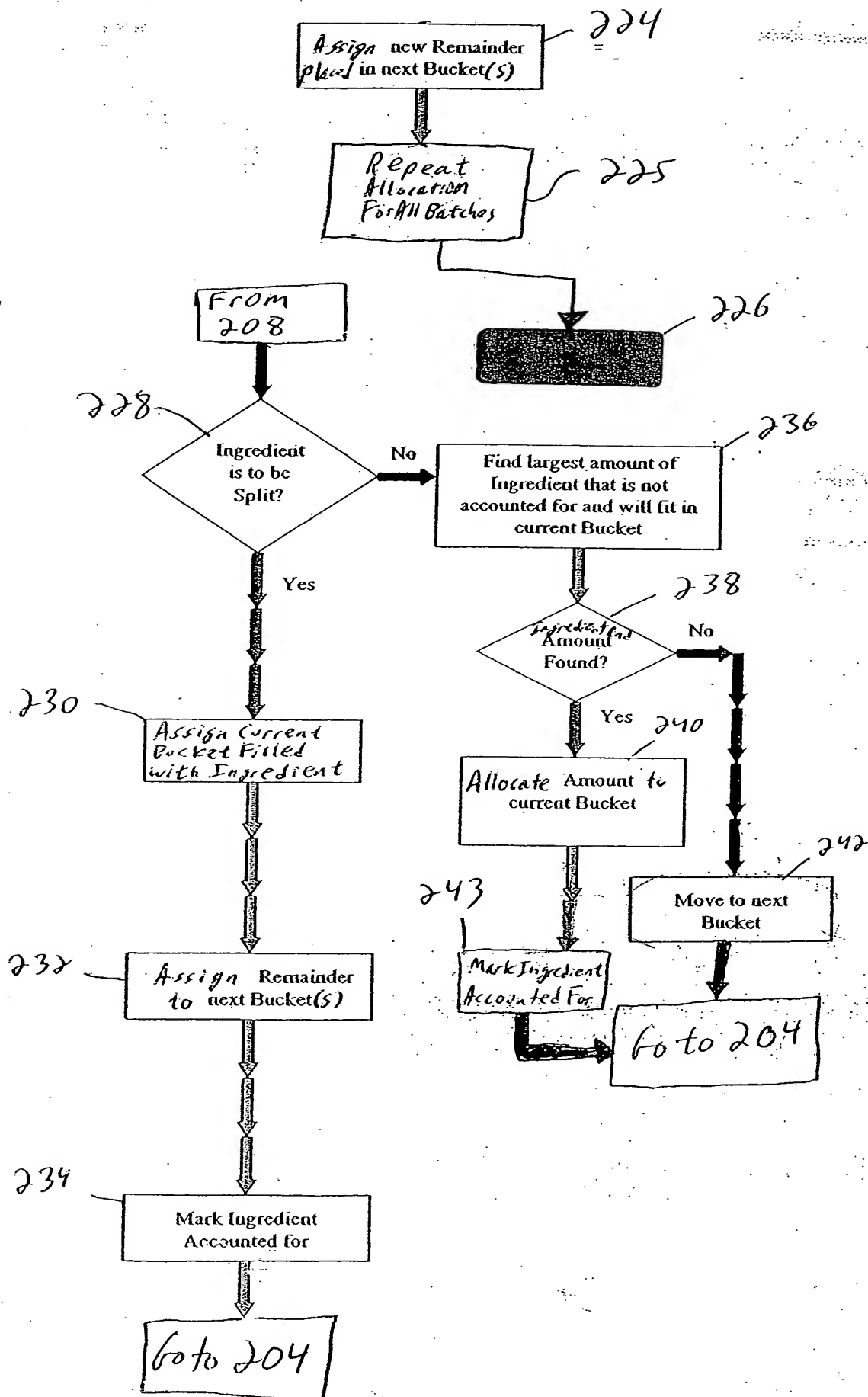


Fig. 4B





300

302

304

308

Fig. 5A

314

312

310

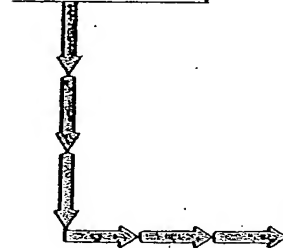
316

318

320

322

Go to next Bucket



Assign Amount and Ingredient to Current Bucket

Go to 325

Find largest amount of Ingredient that is not accounted for

Last Ingredient to Add?

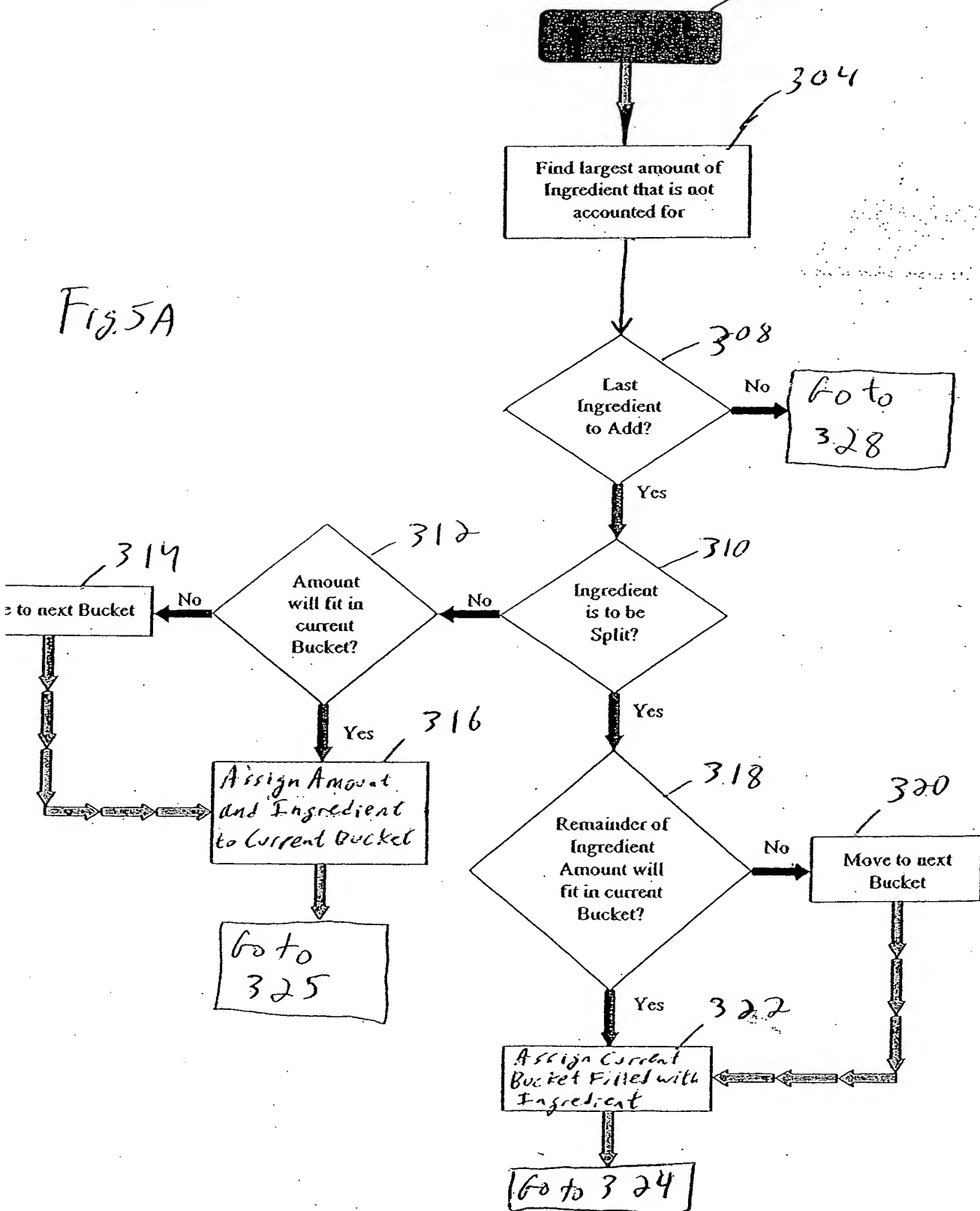
Go to 328

Remainder of Ingredient Amount will fit in current Bucket?

Move to next Bucket

Assign Current Bucket Filled with Ingredient

Go to 324



324
Assign new Remainder
placed in next Bucket(s)

325
Repeat
Allocation
For All Batches
and All Ingredients

326

Fig. 5B

From
308

328
Ingredient
is to be
Split?

No

336
Find largest amount of
Ingredient that is not
accounted for and will fit in
current Bucket

Yes

330

Assign Current
Bucket Filled
with Ingredient

338
Ingredient
Amount
Found?

No

Yes 340

Allocate Amount to
current Bucket

343

Mark Ingredient
Accounted For

342
Move to next
Bucket

Go to 304

332

Assign Remainder
to next Bucket(s)

334

Mark Ingredient
Accounted for

Go to 304

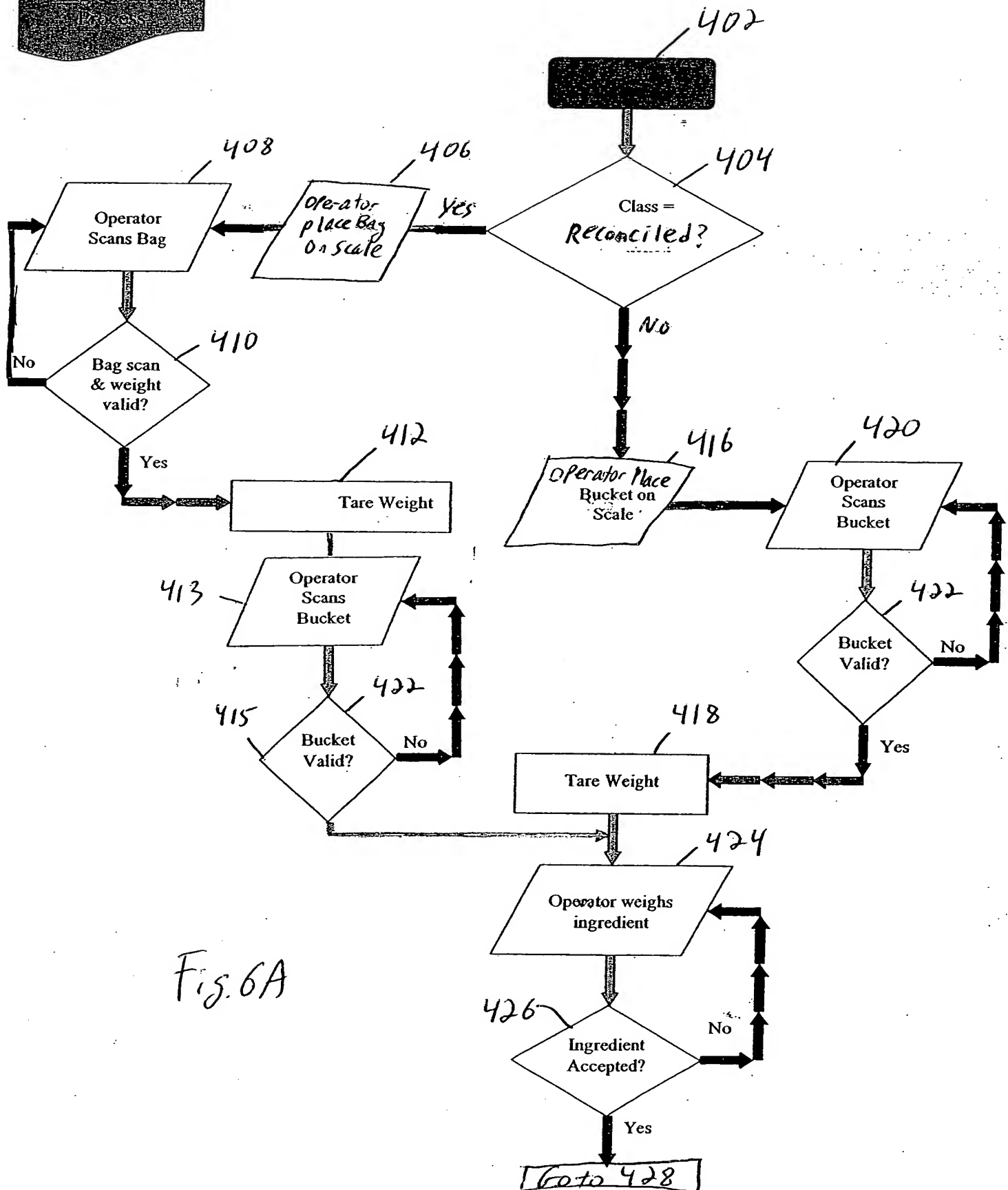
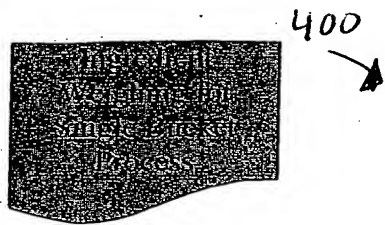
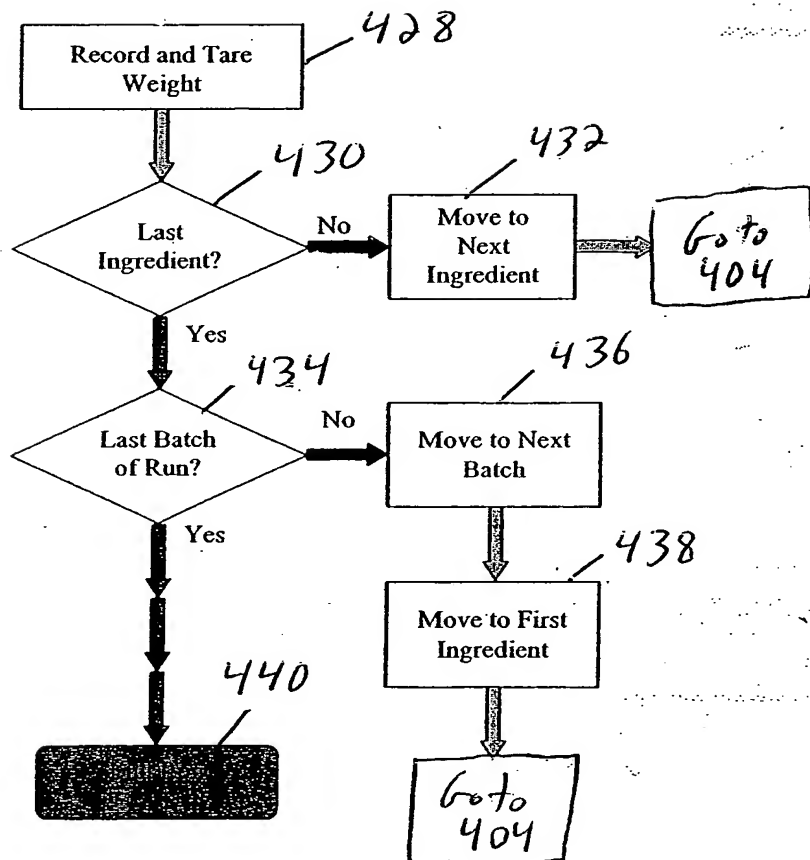


Fig. 6A

Fig. 6B



Reconciled
Ingredient Setup
for Multiple
Bucket Process

500

Fig 7A

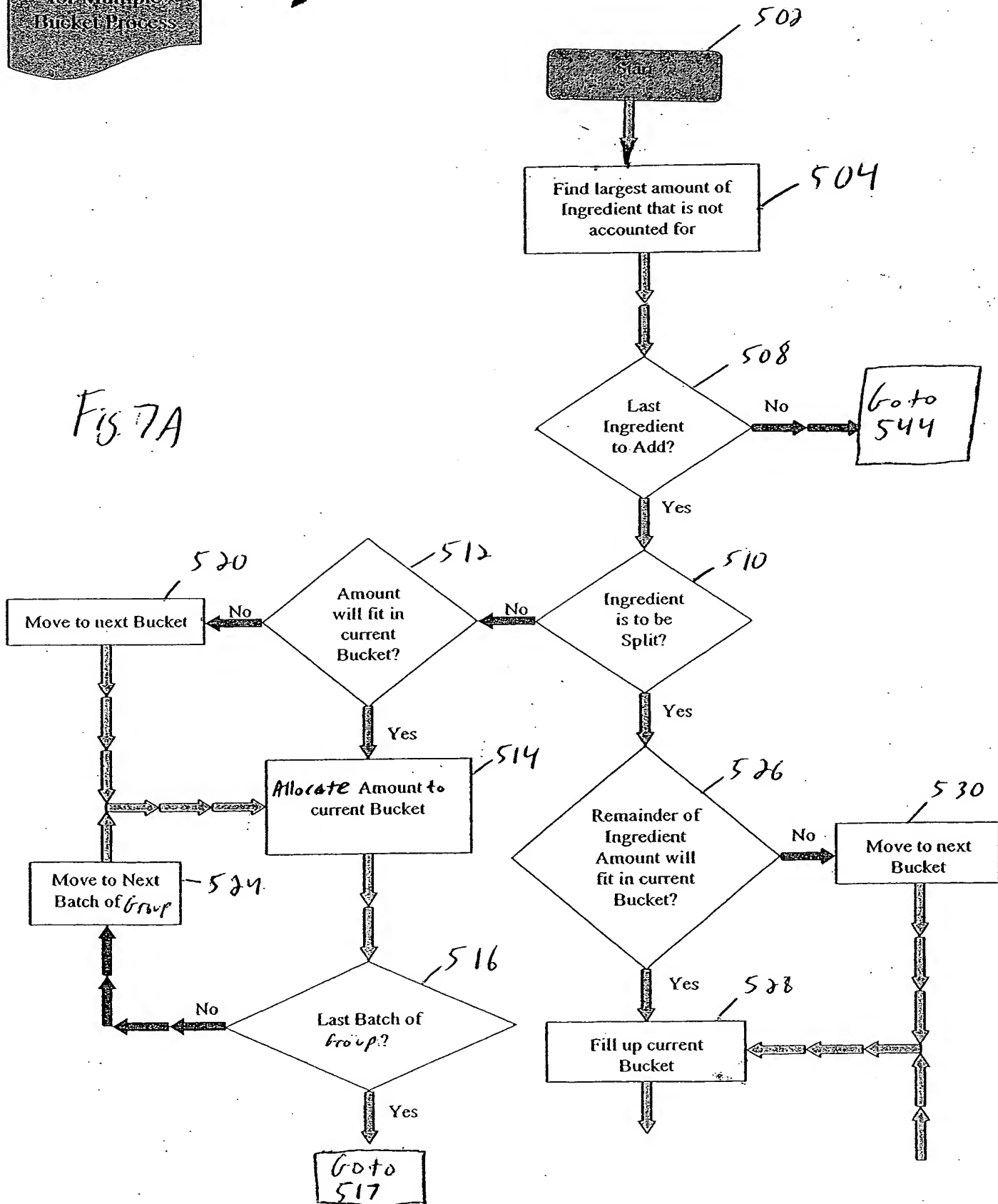
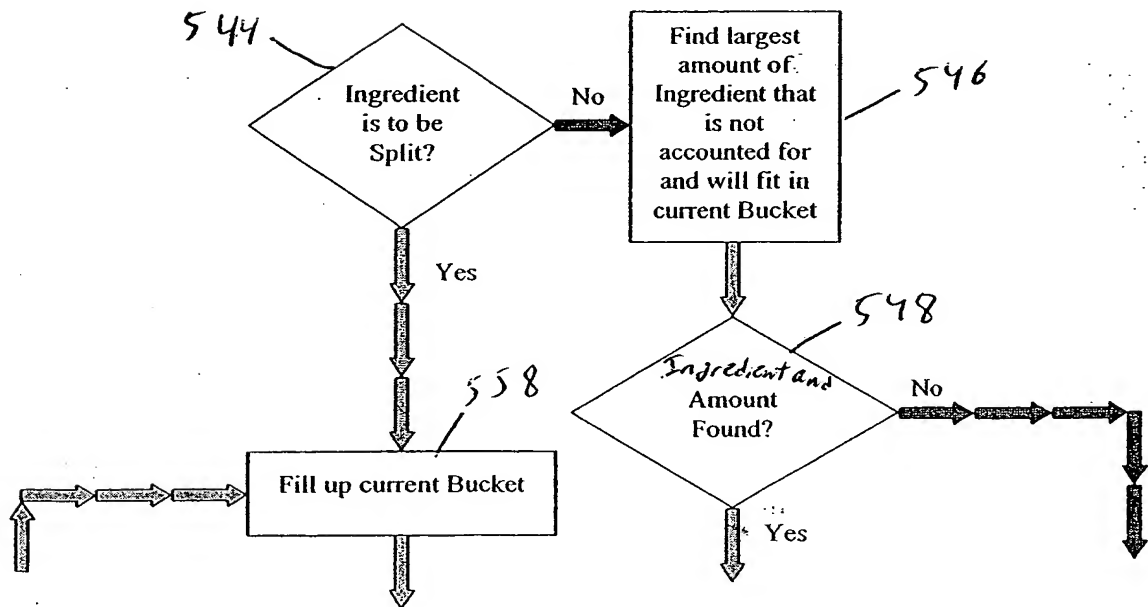
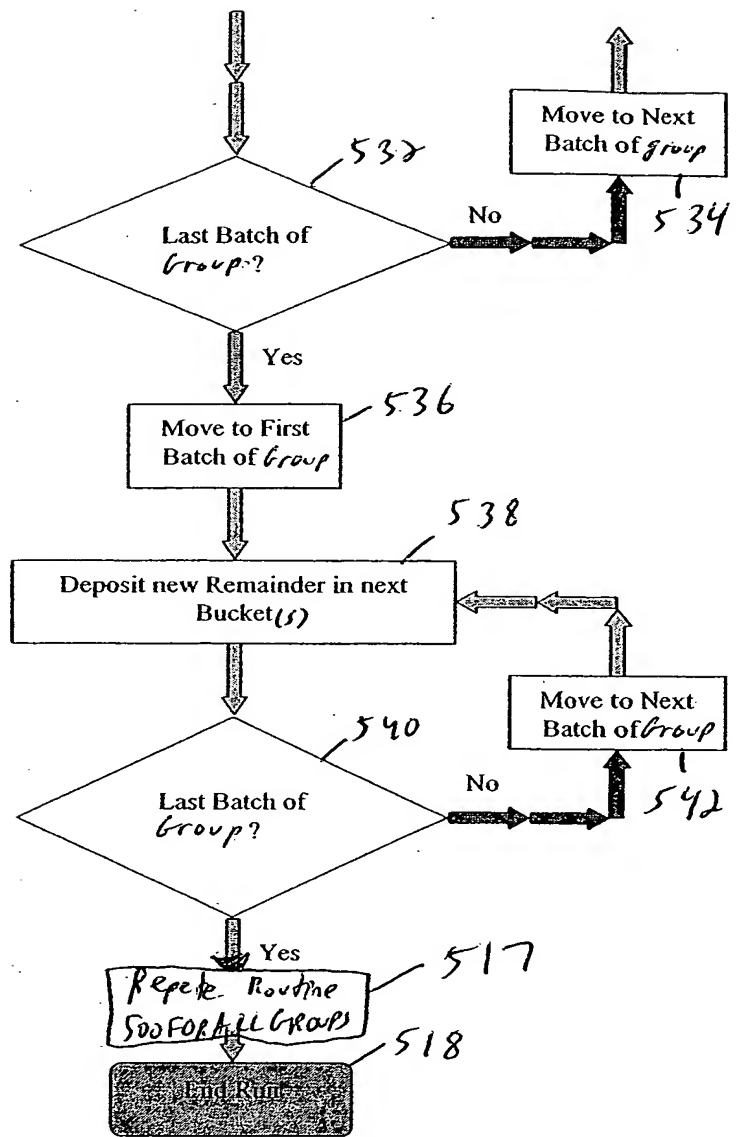


Fig. 7B



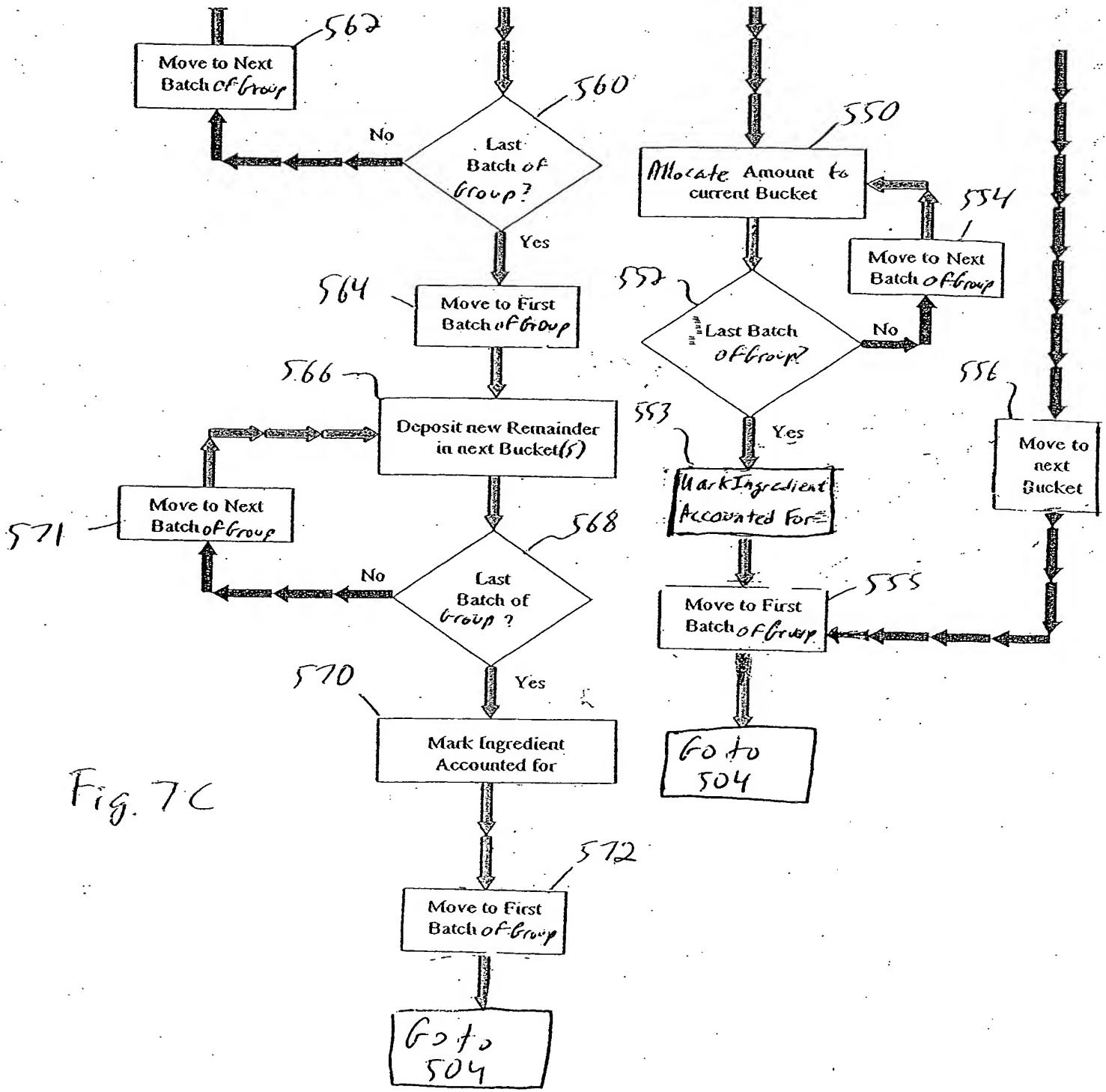


Fig. 7C

Unreconciled Ingredient Setup for Multiple Bucket Process

500

Fig 8A

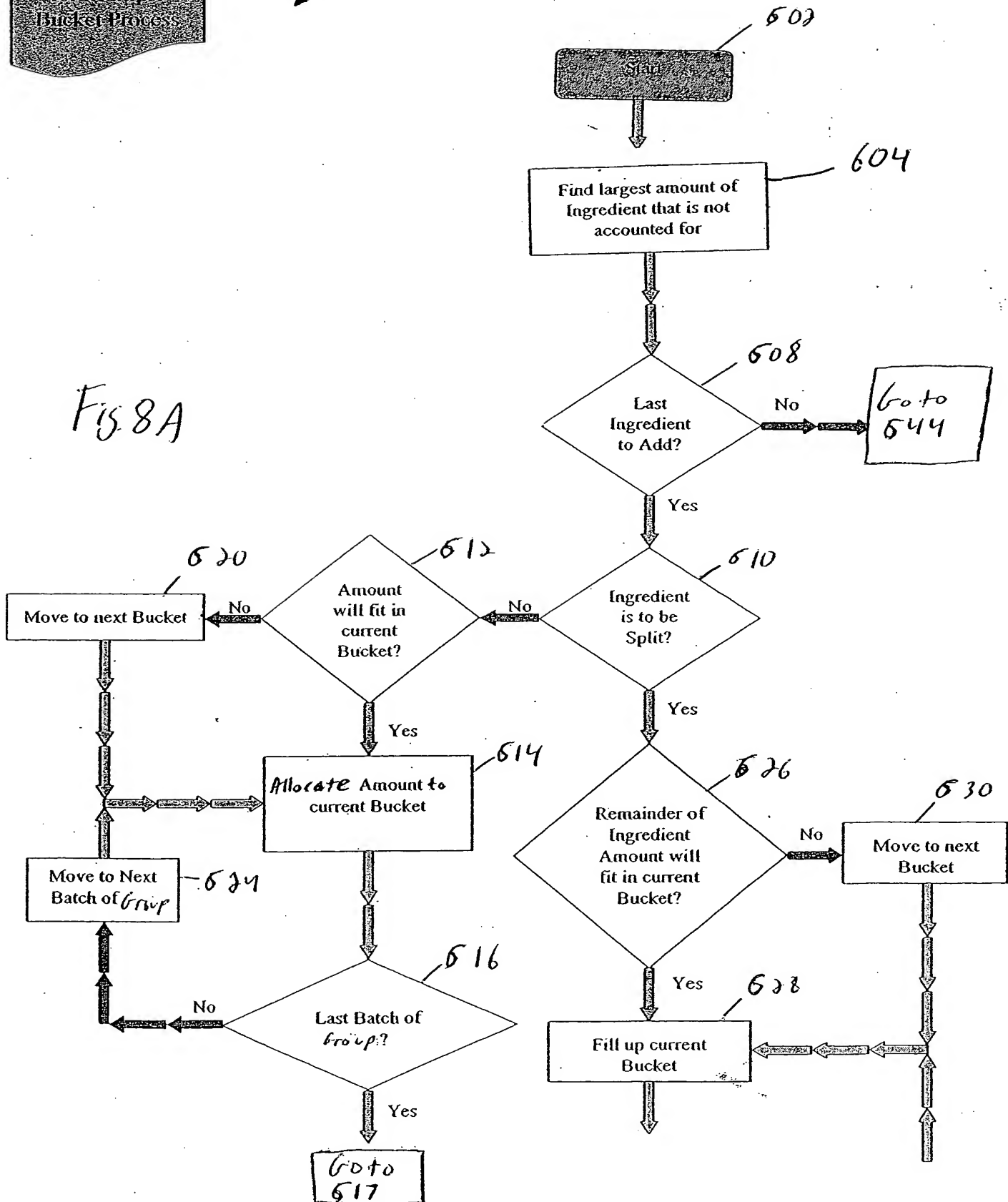
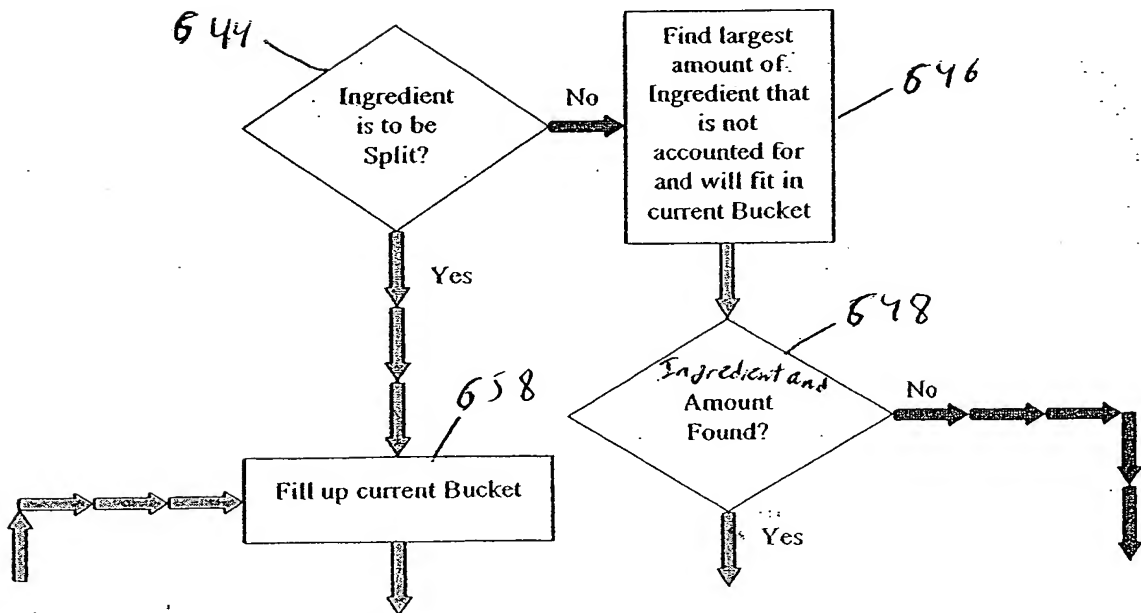
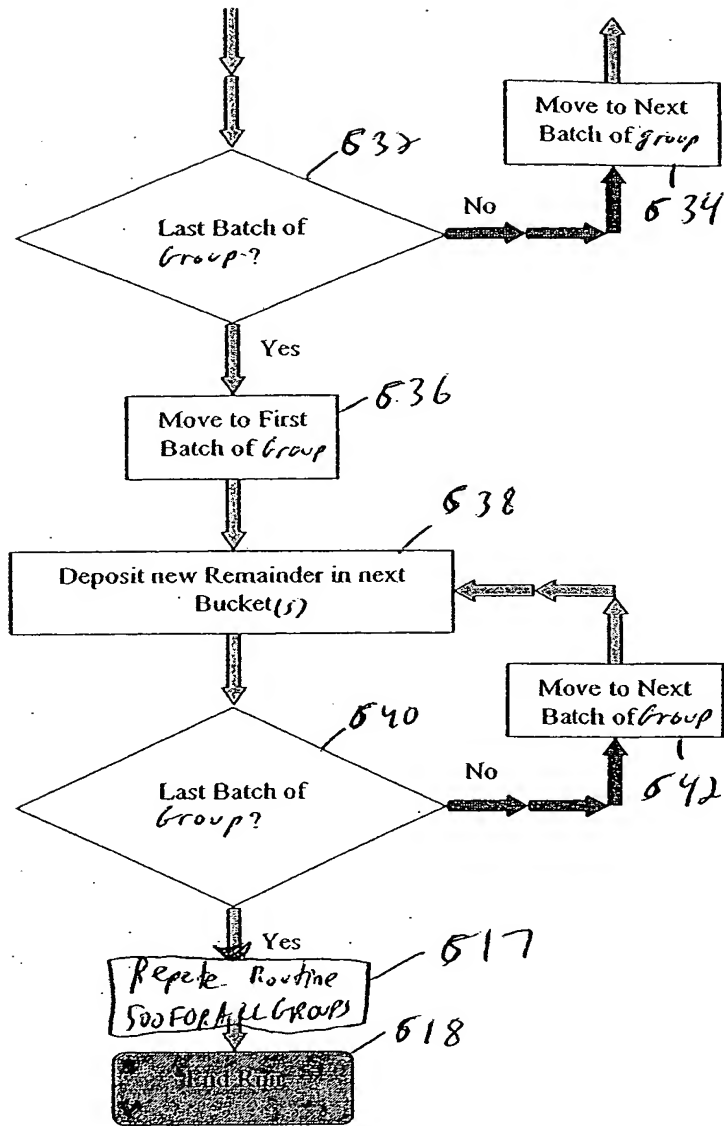


Fig. 8B



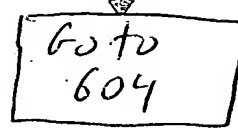
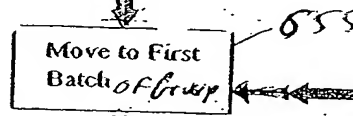
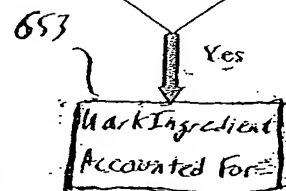
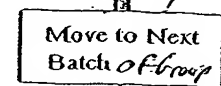
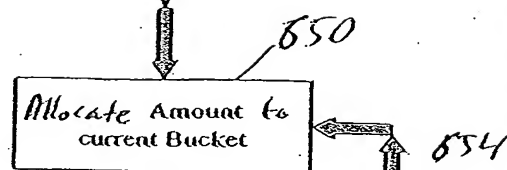
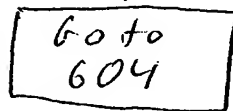
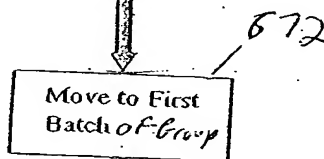
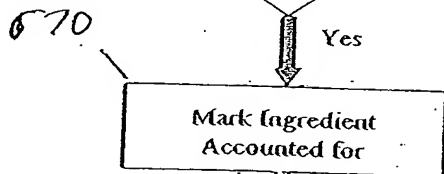
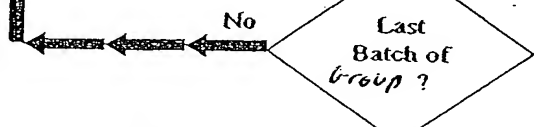
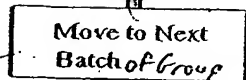
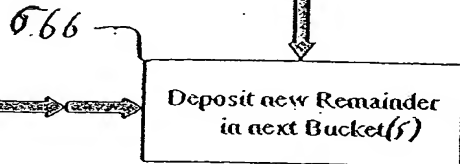
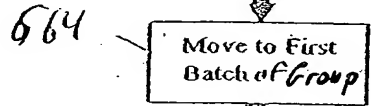
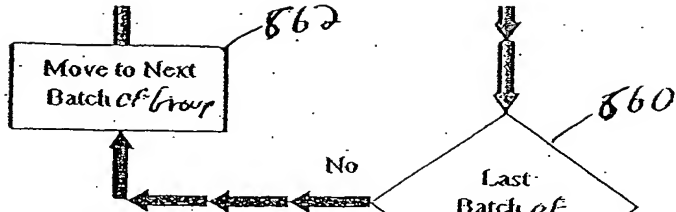


Fig. 8C

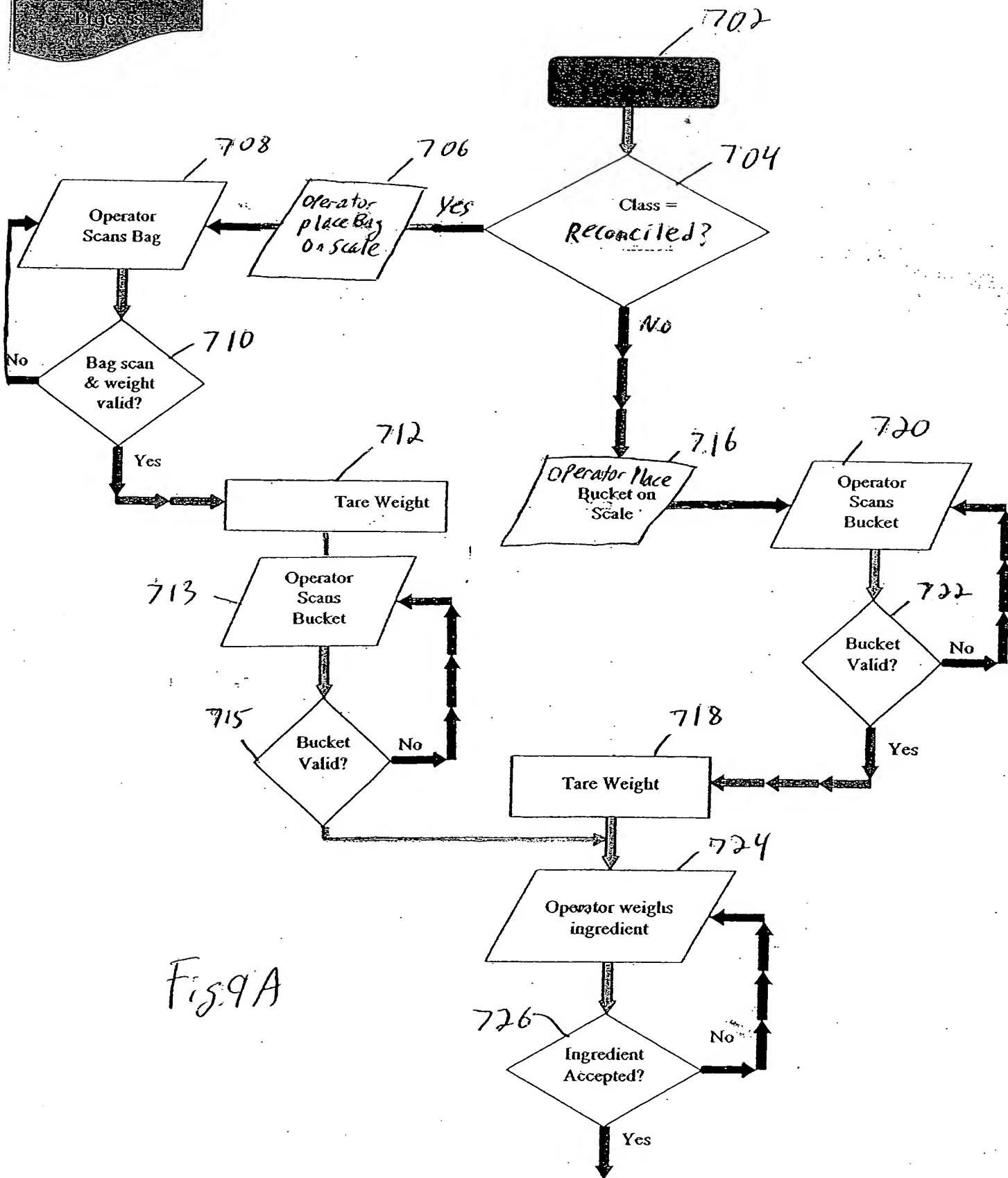
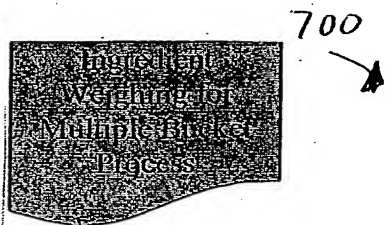
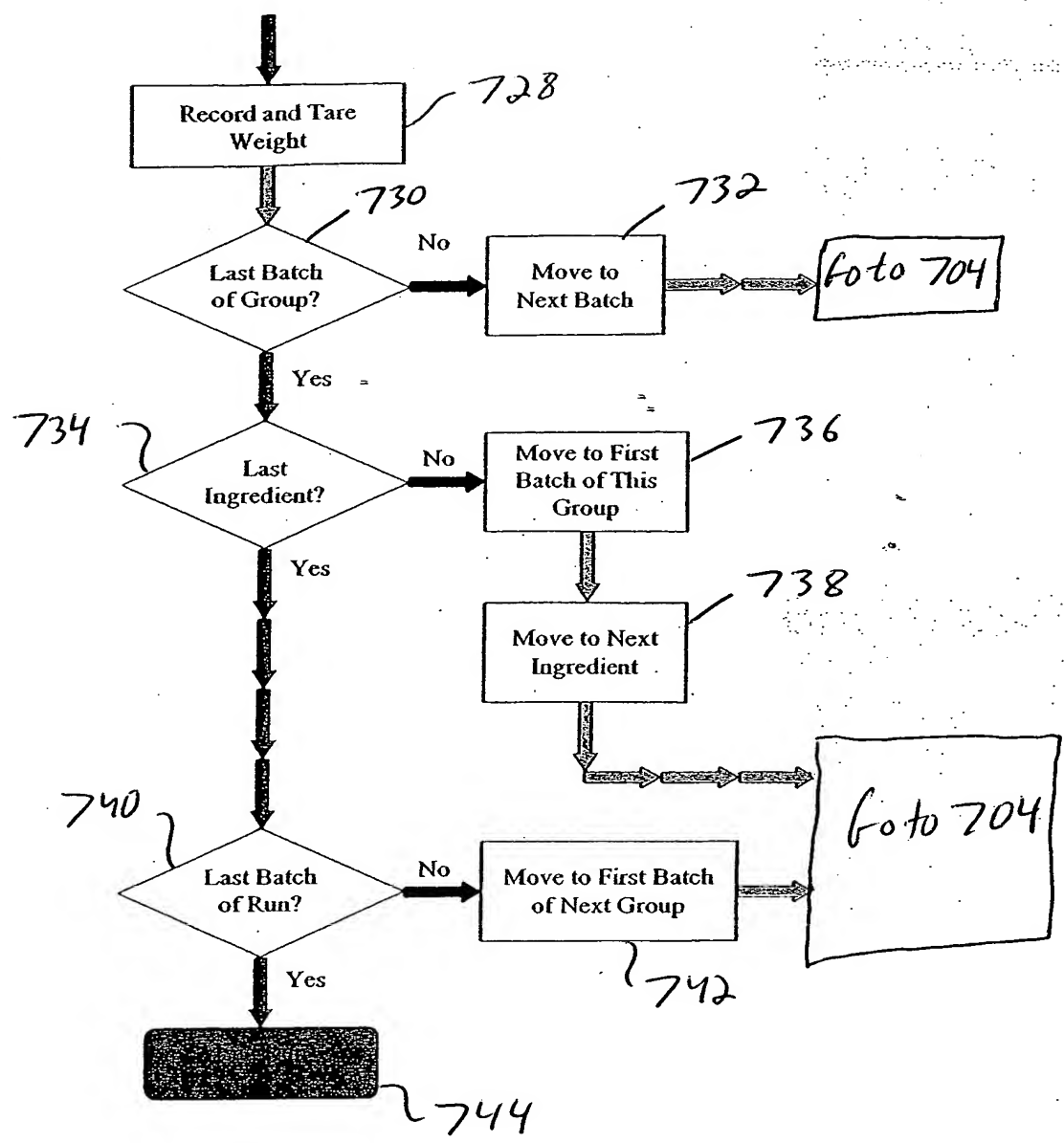


Fig. 9A

Fig. 9B



MICROview Manual Commodity Execution System - (MCES Monitor)

Operations Schedule Inventory Reports Equipment Configuration Values Help

Show List Ack Wizard

MCES Status
System: Ready Run: None Bucket: None
Mixer: Idle Batch: None Bar Code: None

Operator's Instructions
Ready to begin a run. Click "Start Run" or press F1 to begin the selected run.

Production View: Runs

Order	Status	Serial No.	Formula ID	Formula Description	Tons	Batches	% Runs
1	Scheduled	9999999991		BEEF FINISHER 1	9.00	3	
2	Scheduled	9999999992		CHK STARTER 1	30.00	10	

Bar Code: []

Scale View

Status: Ready Ingredient: None Target: 0.00
Tare: 0.00 Bar Code: None Actual: 0.00

Under [] Over []

Start Run Cancel Run End Run Accept Empty Bin Tare Print

F1 F2 F3 F4 F5 F6 F7 F8

Ready 1:17:08 PM 4/17/02

Fig. 11A

MICROview Manual Commodity Execution System - (MCES Monitor)

Operations Schedule Inventory Reports Equipment Configuration Values Help

Show List Ack Wizard

MCES Status
System: Obtain Bags Run: 230 Bucket: None
Mixer: Idle Batch: None Bar Code: None

Operator's Instructions
Please obtain the bags listed for this run. Click "Ack" or press F5 when ready to begin weighing.

Production View: Batches

No.	Status	Serial No.	Formula ID	Formula Description	Amount	Buckets	% Runs
1	Scheduled	9999999991		BEEF FINISHER 1	6000.00	1	
2	Scheduled	9999999991		BEEF FINISHER 1	6000.00	1	
3	Scheduled	9999999991		BEEF FINISHER 1	6000.00	1	

Bar Code: []

Scale View

Status: Ready Ingredient: None Target: 0.00
Tare: 0.00 Bar Code: None Actual: 0.00

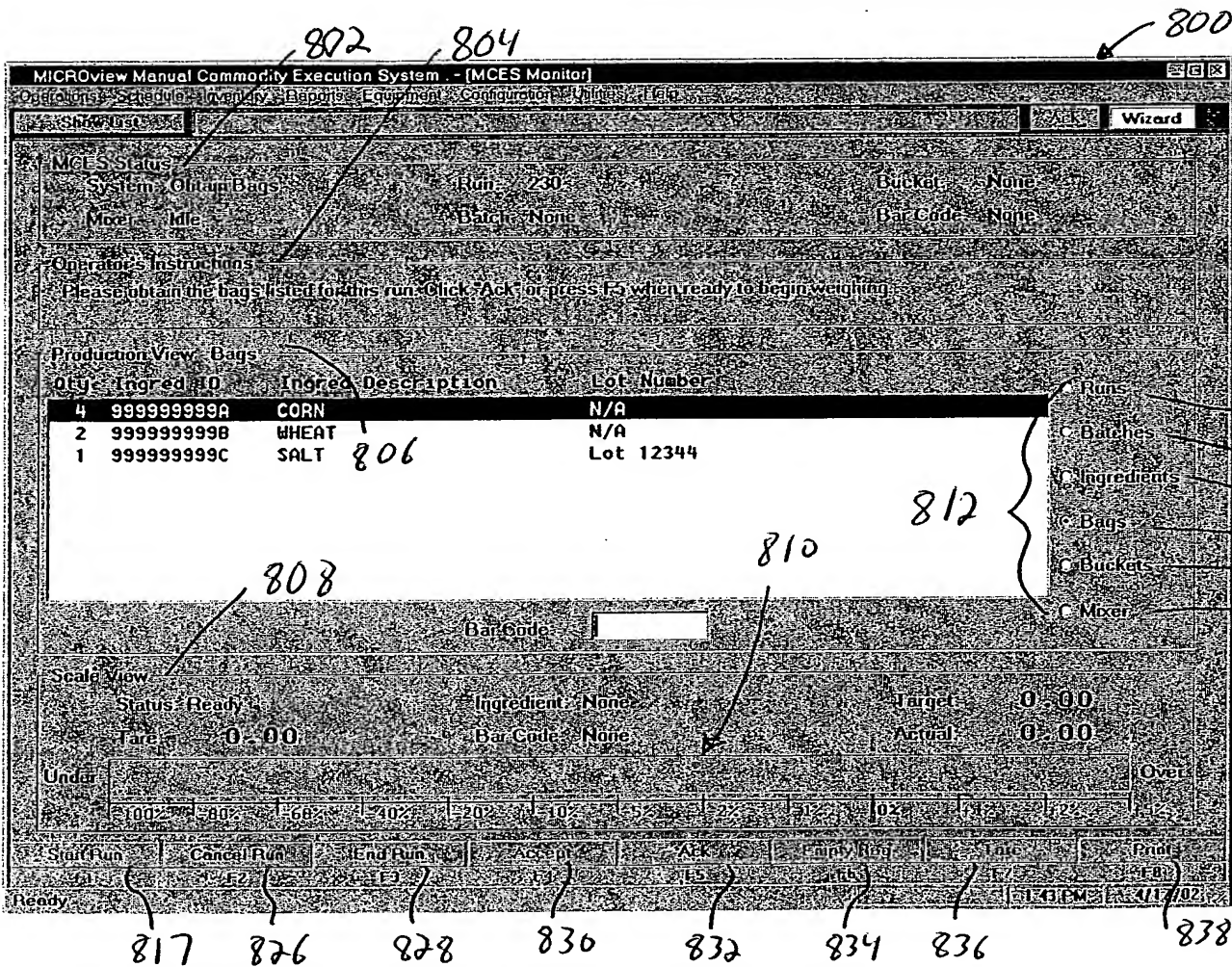
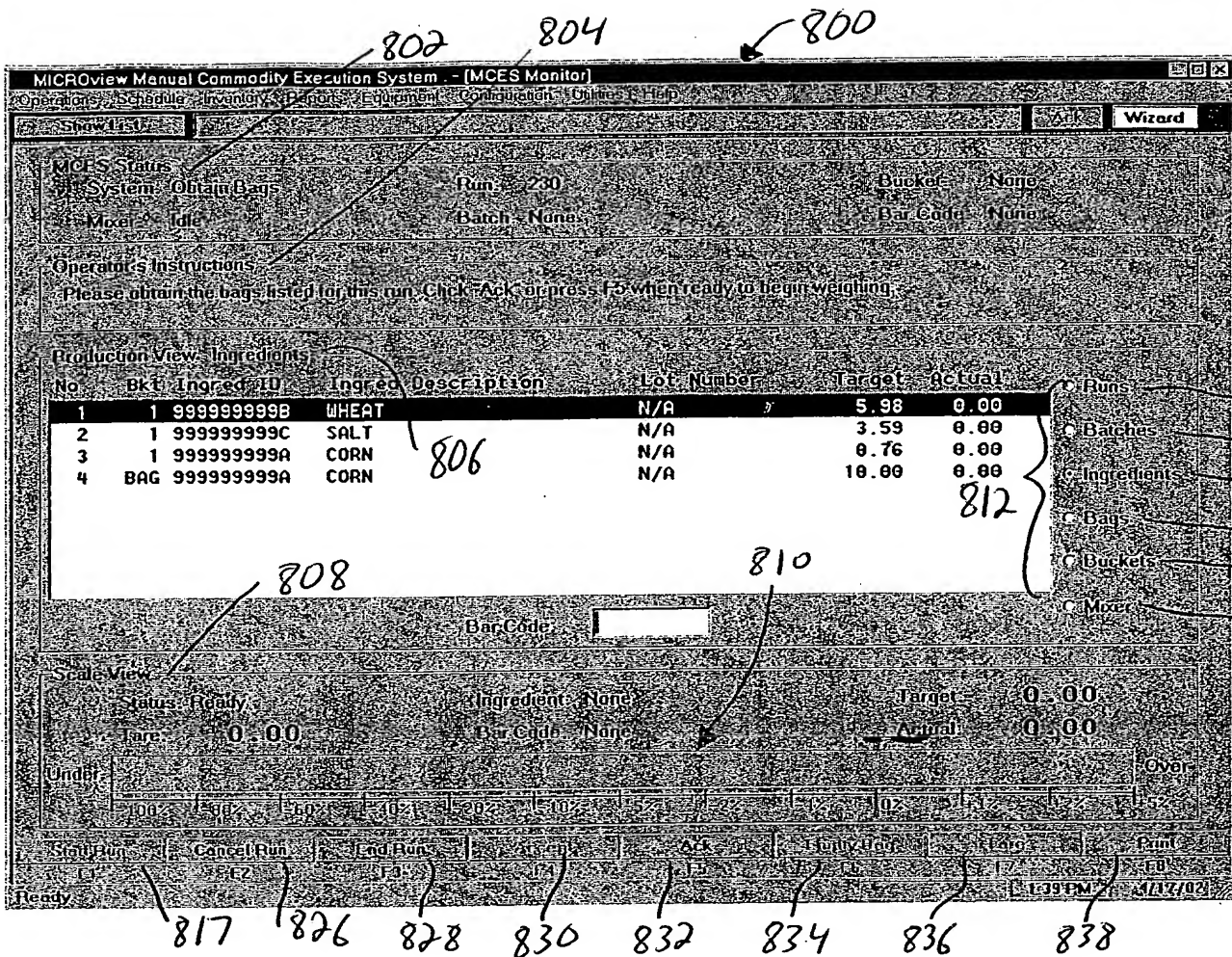
Under [] Over []

Start Run Cancel Run End Run Accept Empty Bin Tare Print

F1 F2 F3 F4 F5 F6 F7 F8

Ready 1:21:36 PM 4/17/02

Fig. 11B



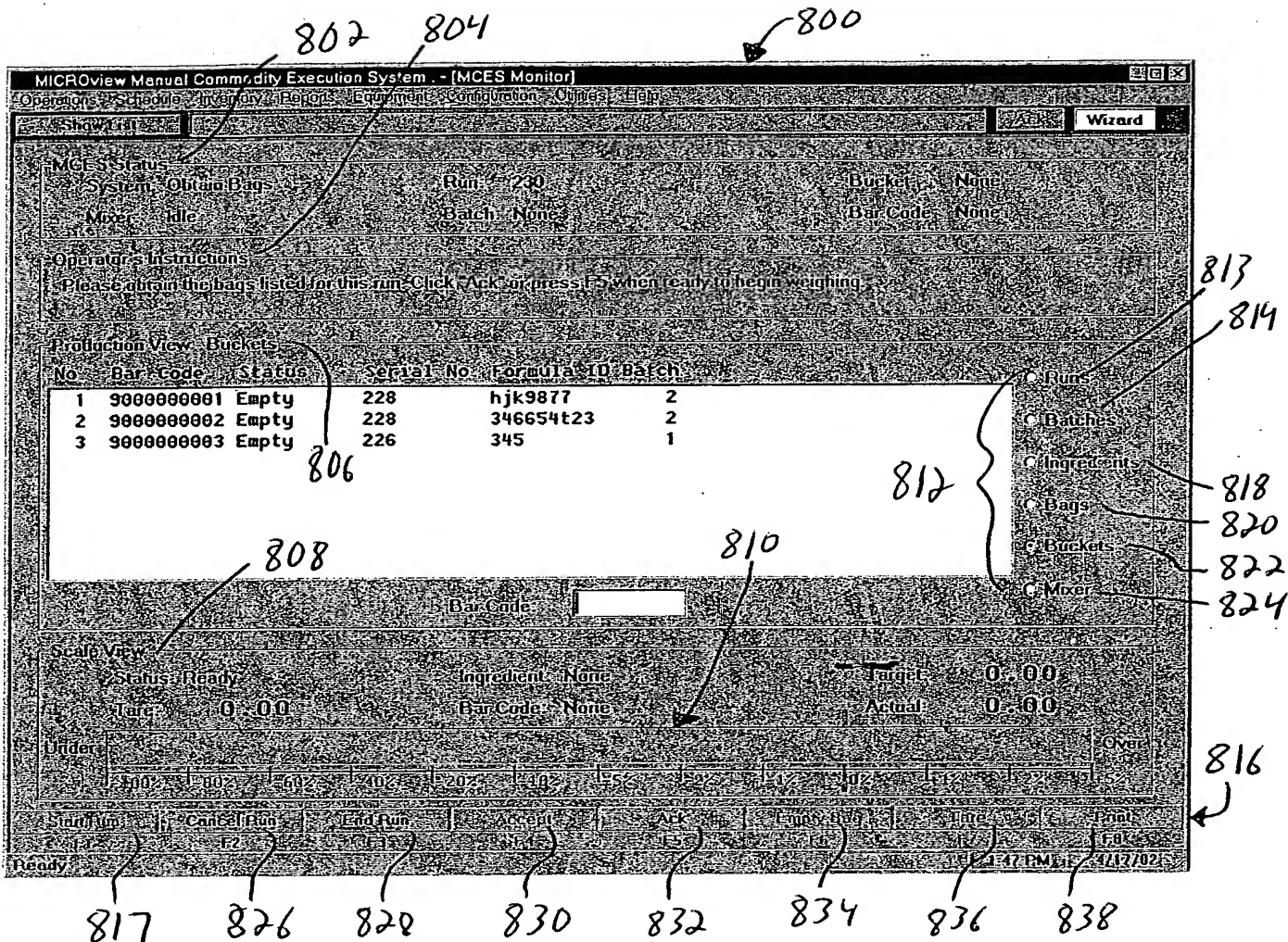


Fig. 11E

